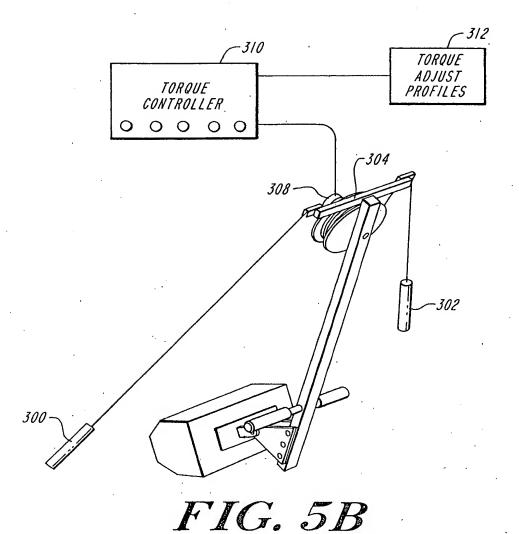


FIG. 4



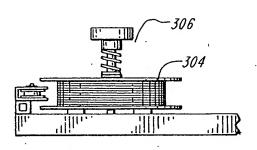


FIG. 5A

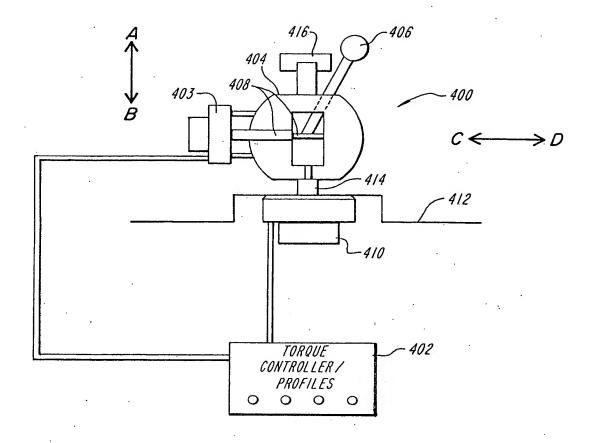
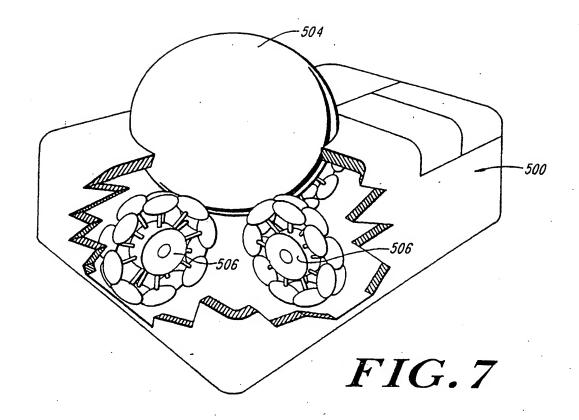
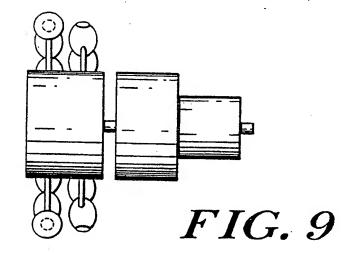
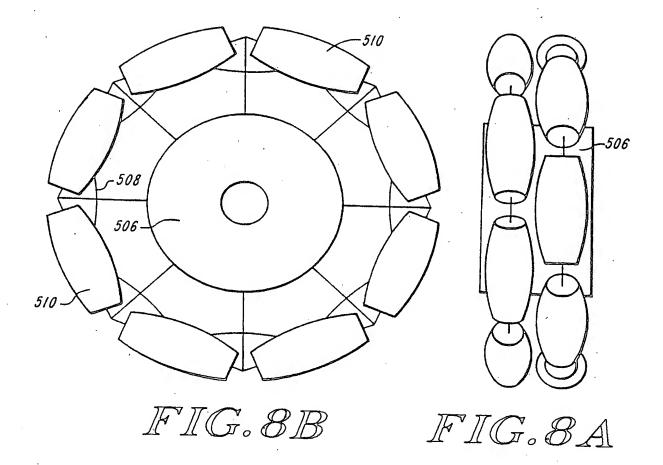


FIG. 6







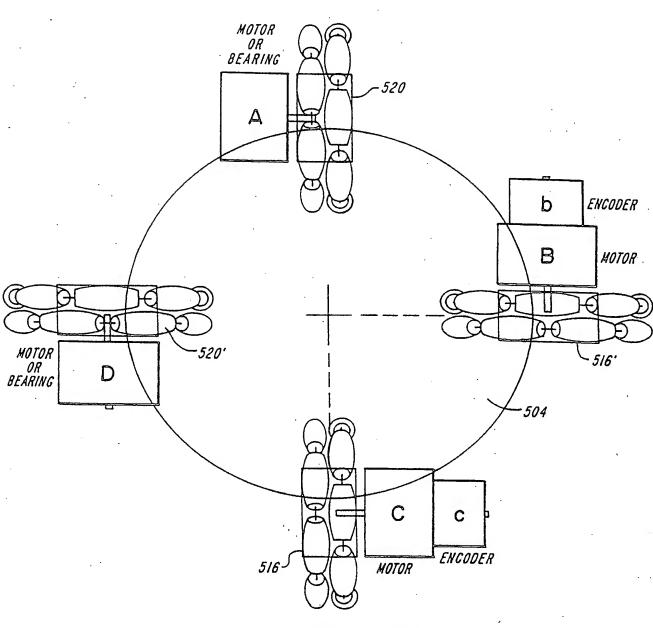


FIG. 10

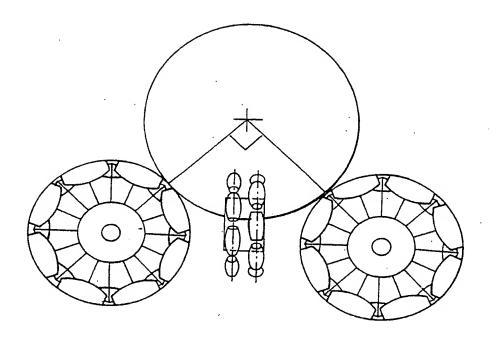


FIG. IOA

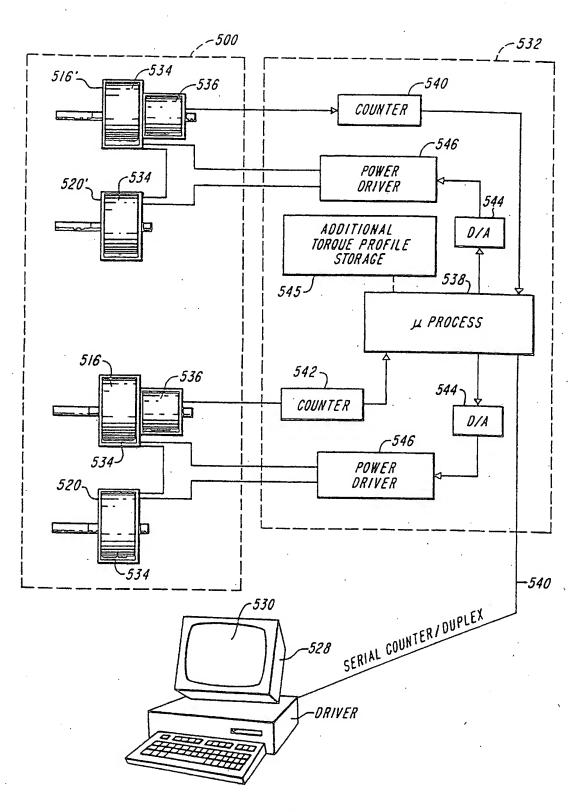


FIG. II

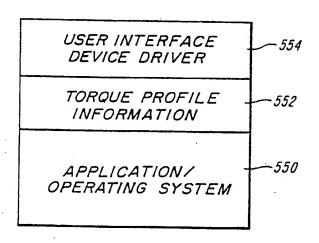
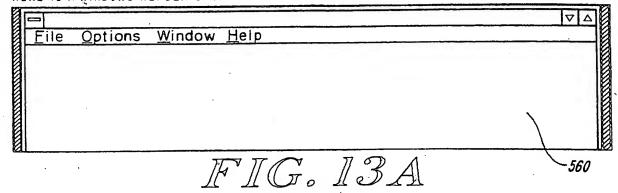


FIG. 12

HERE IS A WINDOWS HEADER SHOWING THE COMMAND OPTIONS BANNER AS IT APPEARS ON THE SCREEN



DARK LINES HAVE BEEN ADDED TO DEFINE A TOROUE TROUGH ARROWS MOICATE MOTION IN X&Y AXES

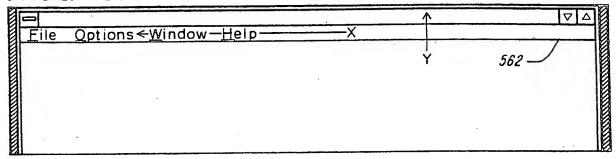


FIG. 13B CURVES BELOW SHOW TORQUE PROFILE FOR X & Y AXES MOVEMENTS INDICATED ABOVE.

